

# TIME MOTION AND STUDY

## RUGBY BODY (TAAS /BABA)

### TARGET TIME:

**1000 PCS - 4 HOURS OF WORK TIME**

**500 PCS - 2 HOURS OF WORK TIME**

**250 PCS - 1 HOURS OF WORK TIME**

**4.2 PCS PER MINUTE**



## RUGBY PALAMAN

### TARGET TIME:

**1000 PCS - 2.5 HOURS OF WORK TIME**

**500 PCS - 1.25 HOURS OF WORK TIME**

**250 PCS - 30 MINS OF WORK TIME**

**1.2 PCS PER MINUTE**



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## ROLLER PALAMAN

### TARGET TIME:

**1000 PCS - 4 HOURS OF WORK TIME**

**500 PCS - 2 HOURS OF WORK TIME**

**250 PCS - 1 HOURS OF WORK TIME**

**4.2 PCS PER MINUTE**



## ROLLER BOU

### TARGET TIME:

**1000 PCS - 4 HOURS OF WORK TIME**

**500 PCS - 2 HOURS OF WORK TIME**

**250 PCS - 1 HOURS OF WORK TIME**

**4.2 PCS PER MINUTE**



## **EDGE CUTTING**

### **TARGET TIME:**

**1000 PCS - 1 HOURS OF WORK TIME**

**500 PCS - 30 MINUTES OF WORK TIME**

**250 PCS - 15 MINUTES OF WORK TIME**

**15 PCS PER MINUTE**



## **PUNCHING MANUAL**

### **TARGET TIME:**

**1000 PCS - 3 HOURS OF WORK TIME**

**500 PCS - 1.5 HOURS OF WORK TIME**

**250 PCS - 45 MINUTES OF WORK TIME**

**6 PCS PER MINUTE**



## **STAMPING MANUAL**

### **TARGET TIME:**

**1000 PCS - 3 HOURS OF WORK TIME**

**500 PCS - 1.5 HOURS OF WORK TIME**

**250 PCS - 45 MINUTES OF WORK TIME**

**6 PCS PER MINUTE**



## **HASA DULO**

### **TARGET TIME:**

**1000 PCS - 4 HOURS OF WORK TIME**

**500 PCS - 2 HOURS OF WORK TIME**

**250 PCS - 1 HOURS OF WORK TIME**

**4.2 PCS PER MINUTE**



## **PUNCHING ADJUSTER**

### **TARGET TIME:**

**1000 PCS - 4 HOURS OF WORK TIME**

**500 PCS - 2 HOURS OF WORK TIME**

**250 PCS - 1 MINUTES OF WORK TIME**

**4.2 PCS PER MINUTE**



## **PUNCHING PALAMAN**

### **TARGET TIME:**

**1000 PCS - 2 HOURS OF WORK TIME**

**500 PCS - 1 HOURS OF WORK TIME**

**250 PCS - 30 MINUTES OF WORK TIME**

**8.3 PCS PER MINUTE**



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